

STROKE SET NUT

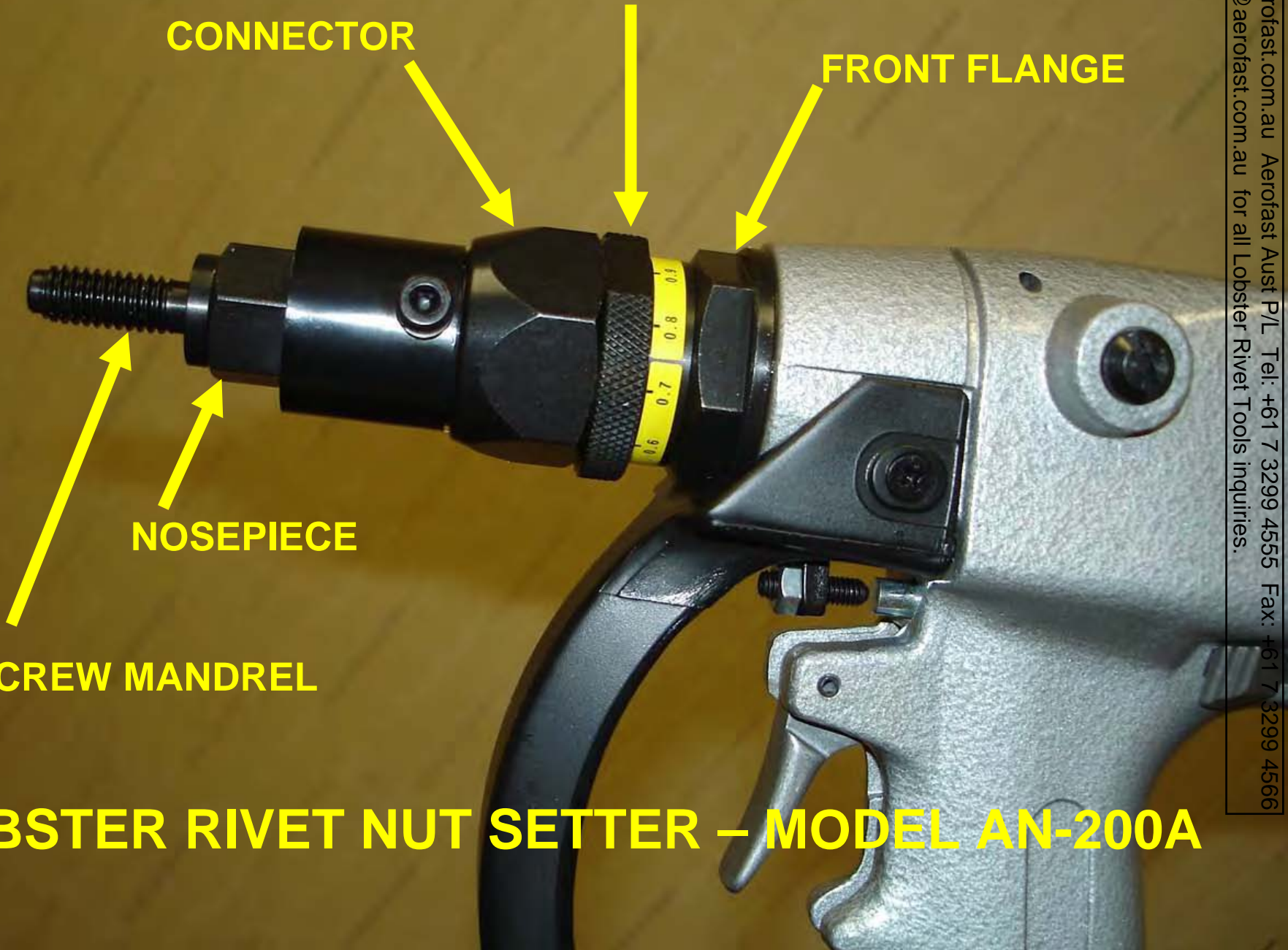
CONNECTOR

FRONT FLANGE

NOSEPIECE

SCREW MANDREL

LOBSTER RIVET NUT SETTER – MODEL AN-200A



Unscrew this

to turn this

to adjust this distance.



This is the tool with the stroke set at -0-. There is no gap in between the front flange and the base of the stroke set nut.



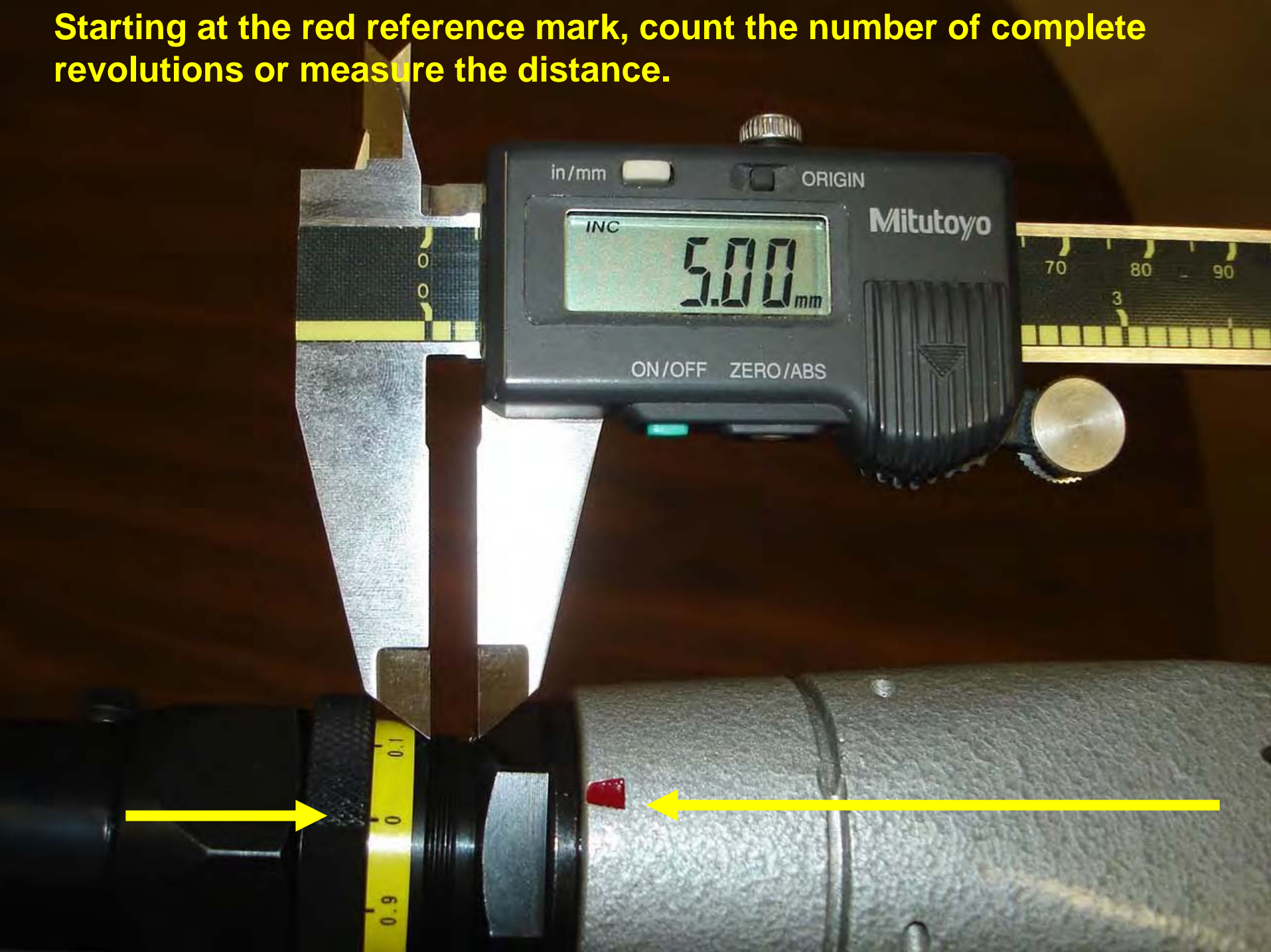
Turn the stroke set nut 2 times, resulting stroke is 2 mm.



Here the stroke has been adjusted to 5mm. Each revolution of the stroke set nut is equal to 1 mm of stroke. 5 revolutions = 5 mm.



Starting at the red reference mark, count the number of complete revolutions or measure the distance.



If the rivet nut is not set completely, adjust the stroke out (+1mm); if you experience mandrel breakage, adjust the stroke in (-1mm) until you reach the proper crimp of the rivet nut.

